

5926389

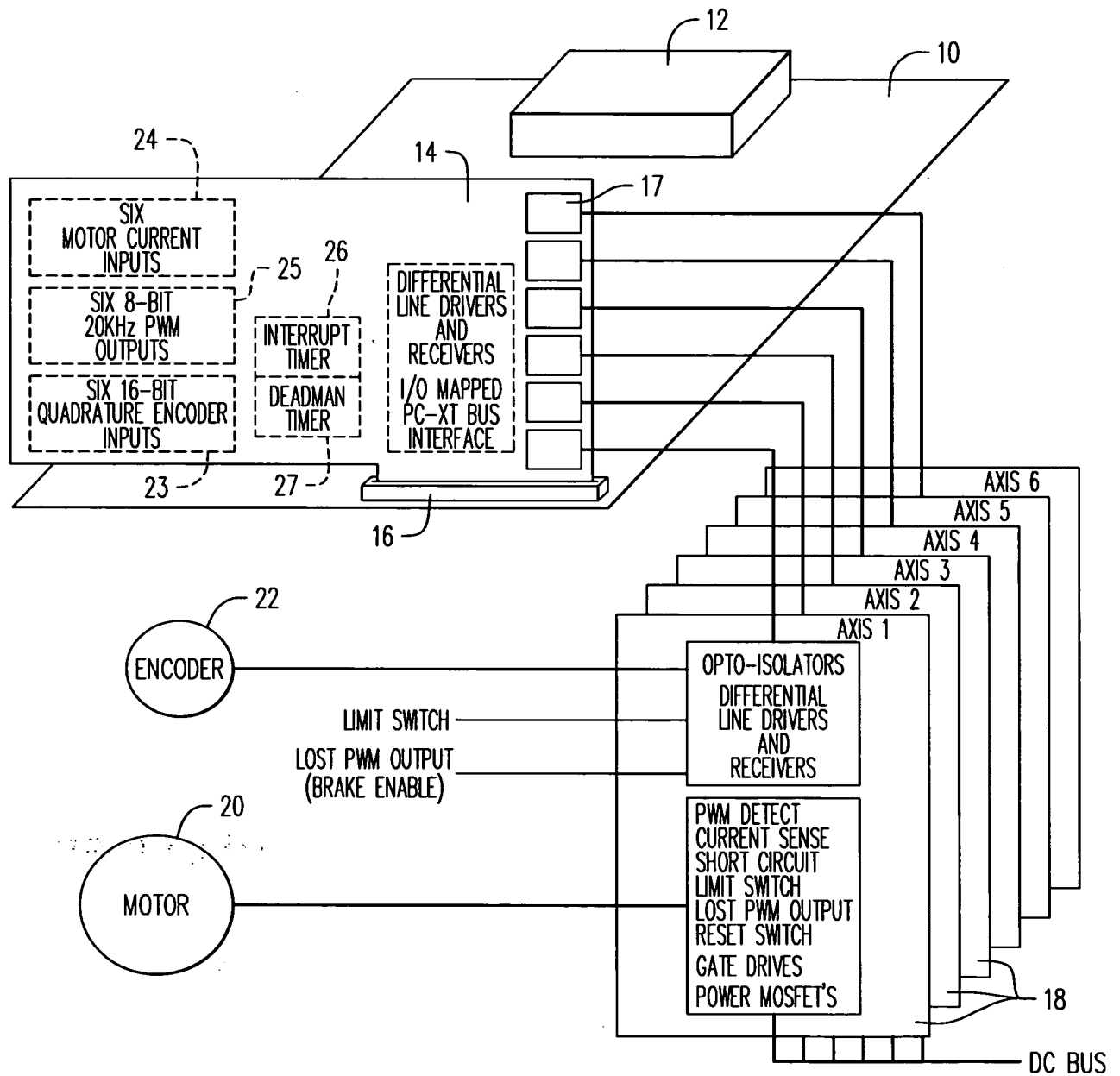


FIG. 1

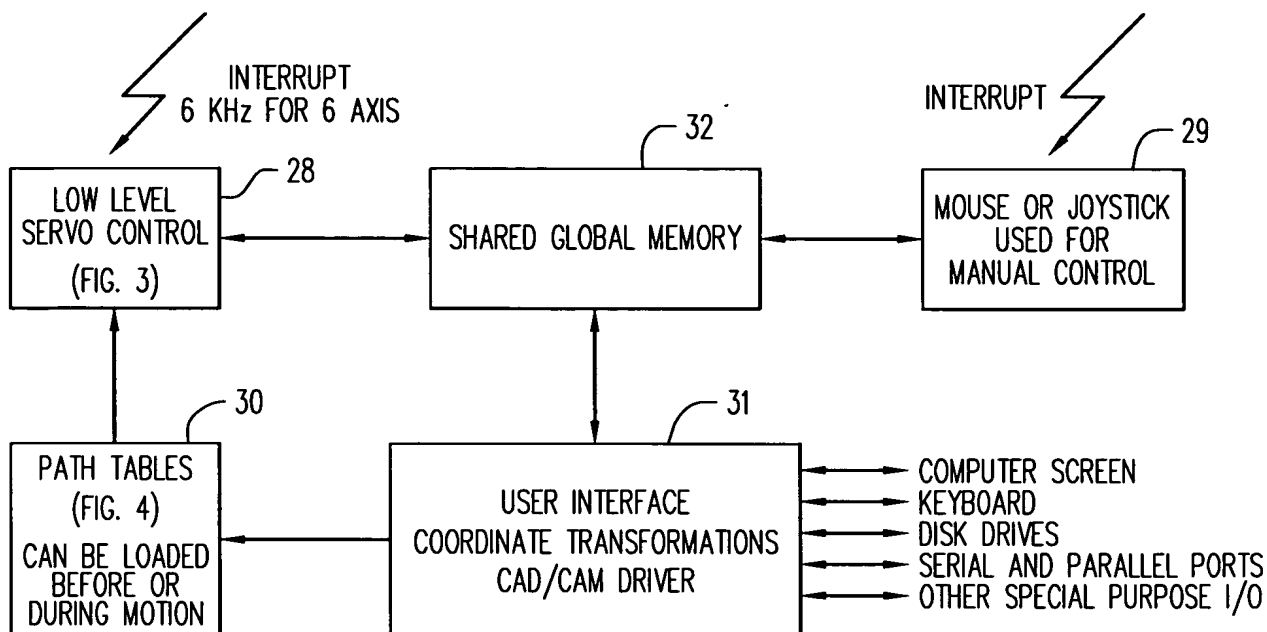


FIG. 2

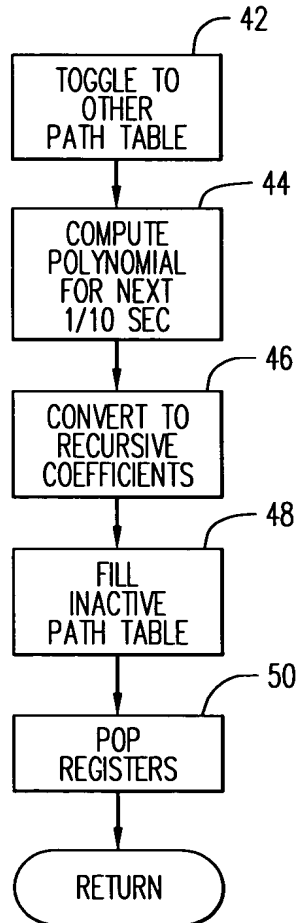


FIG. 4

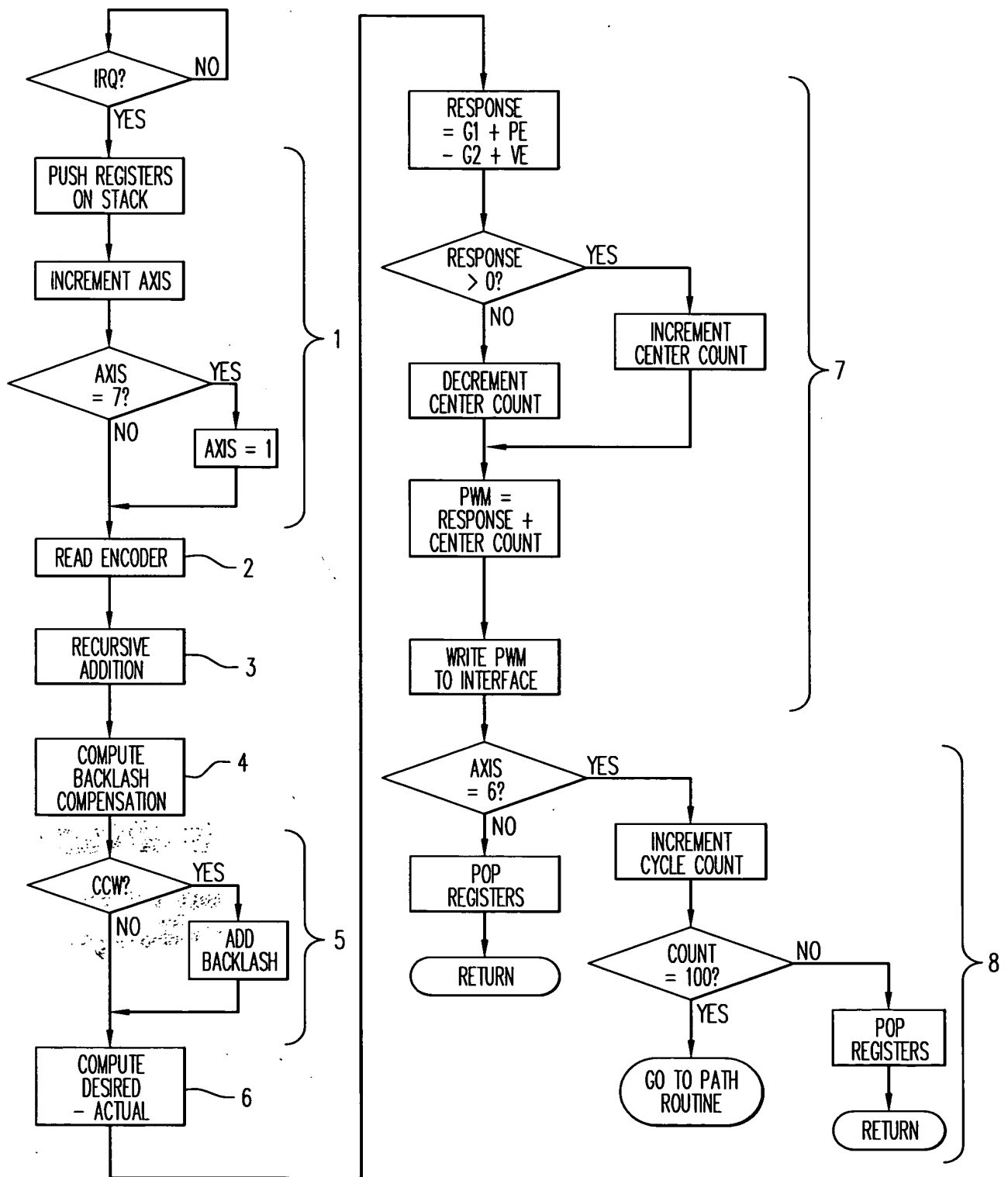


FIG. 3

FIG. 5

PATH TABLE 1

AXIS	POSITION 34		VELOCITY 36		ACCELERATION 38		JERK 40	
	W	F	W	F	W	F	W	F
1	W	F	W	F	W	F	W	F
2	W	F	W	F	W	F	W	F
3	W	F	W	F	W	F	W	F
4	W	F	W	F	W	F	W	F
5	W	F	W	F	W	F	W	F
6	W	F	W	F	W	F	W	F

PATH TABLE 2

1	W	F	W	F	W	F	W	F
2	W	F	W	F	W	F	W	F
3	W	F	W	F	W	F	W	F
4	W	F	W	F	W	F	W	F
5	W	F	W	F	W	F	W	F
6	W	F	W	F	W	F	W	F

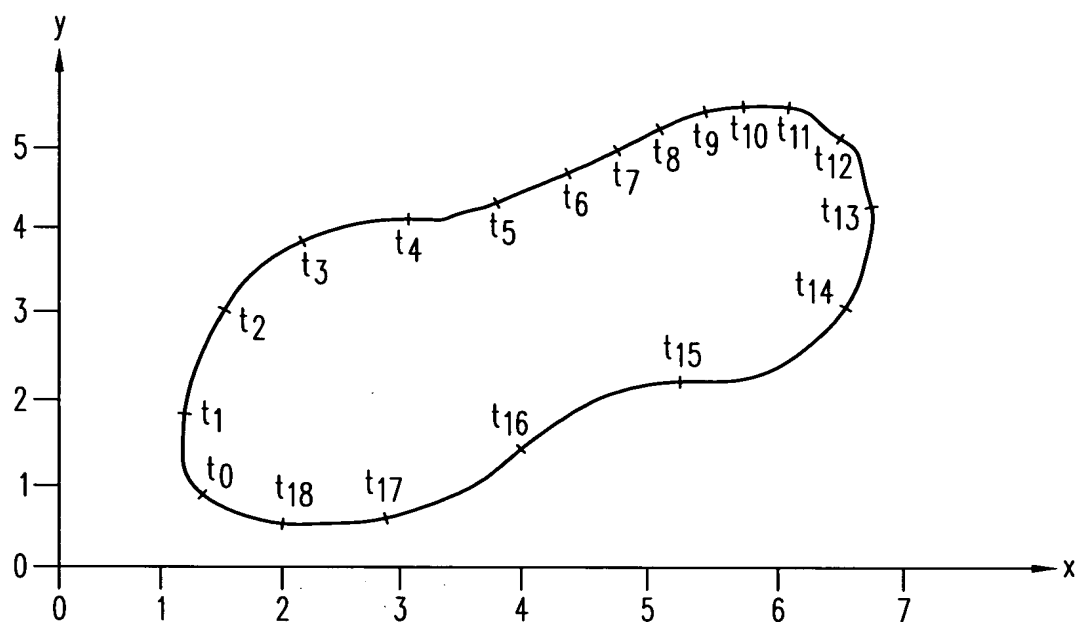


FIG. 6

CHANDRA

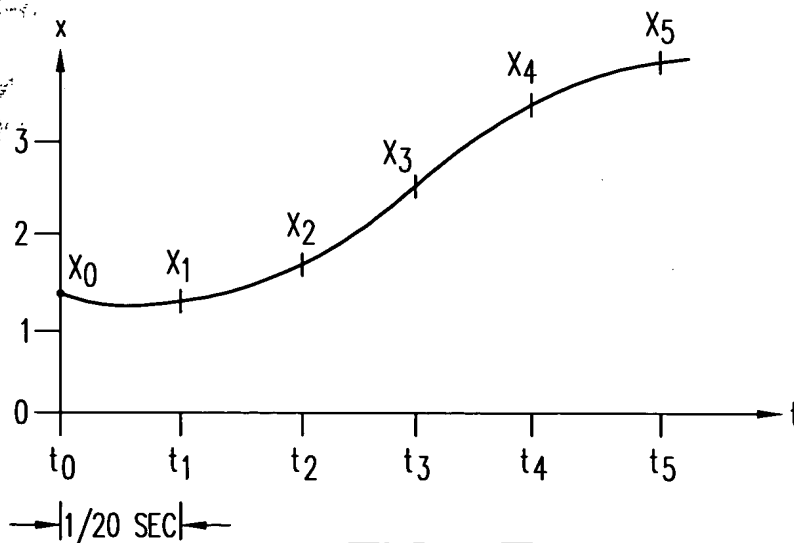


FIG. 7

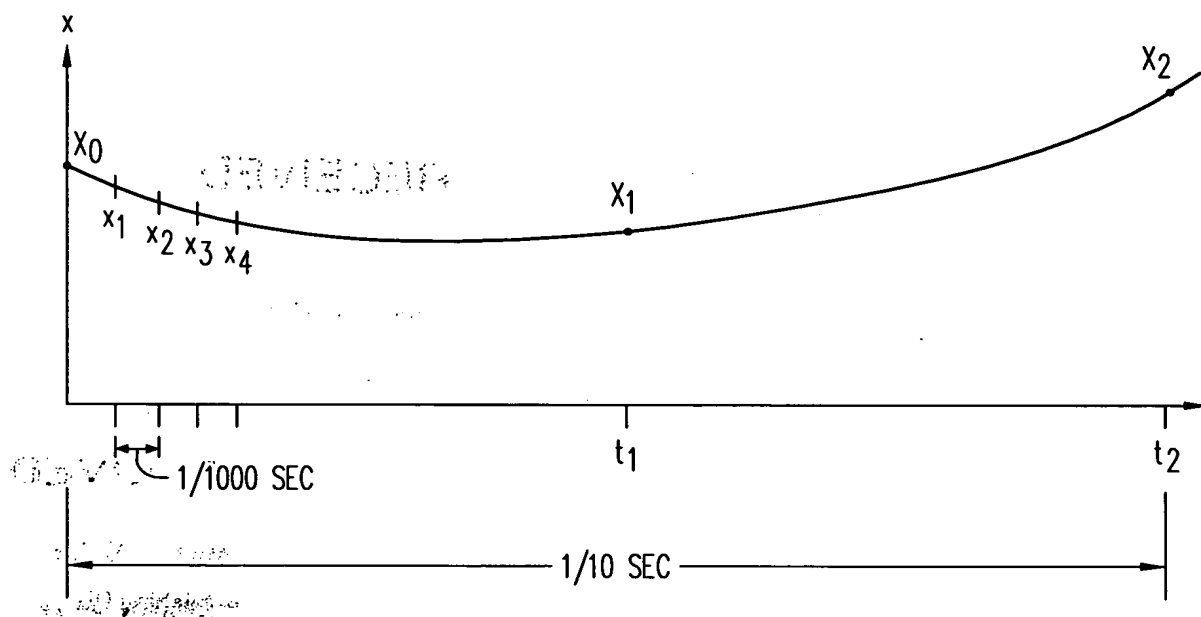


FIG. 8